

RIHM MONTHLY

Customer Appreciation & Staying Cool this Summer | July 2023



HORTON

FEATURED PRODUCT: HORTON FAN CLUTCHES



NEOBRAKE



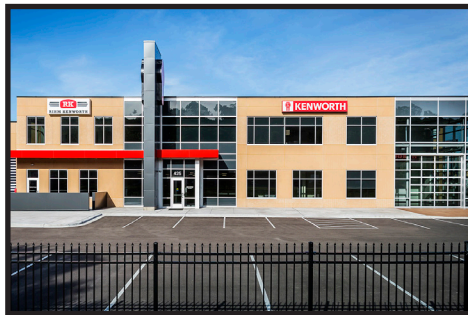
MINNESOTA | WISCONSIN | SOUTH DAKOTA

RIHMFAMILYCOMPANIES.COM 800.988.8235

THE INSIDE LOOK

THANK YOU CUSTOMERS!

RIHM FAMILY COMPANIES TO HOST CUSTOMER APPRECIATION DAYS IN JULY & AUGUST



Valued Customers:

Our purpose, cause, and passion are to create and sustain partnerships for success. Serving your business needs is why we strive to be efficient and effective in delivering value to you with every contact. To show our appreciation for your business we are hosting customer appreciation events at each of our dealership and leasing locations during July (and early August) to celebrate you during National Hot Dog Month! You and your staff members who interact with our staff are invited to stop by for hot dogs and brats at the location nearest you. See page 25 for dates, locations and times. Hope to see you there!

The Rihm Family

WINONA, MN

July 24th, 2023

SOUTH ST. PAUL, MN

July 25th, 2023

COON RAPIDS, MN

July 26th, 2023

NORTHFIELD, MN

July 26th, 2023

MANKATO, MN

July 27th, 2023

OWATONNA, MN

July 27th, 2023

ALBERT LEA, MN

July 27th, 2023

SAUK CENTRE, MN

July 28th, 2023

DURAND, WI

July 28th, 2023

SUPERIOR, WI

July 31st, 2023

RED WING, MN

August 1st, 2023

CLOQUET, MN

August 2nd, 2023

MADISON, WI

August 3rd, 2023

BARRON, WI

August 4th, 2023

Find more event details & times on page 25

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RECOGNIZED DAYS THIS MONTH

Rihm's Customer Appreciation Month

Disability Pride Month

Sarcoma and Bone Cancer Awareness Month

Canada Day: **7/1**

Independence Day: **7/4**

Operation Safe Driver Week: **7/9-15**

National Leiomyosarcoma Day: **7/15**

National Hot Dog Day: **7/19**

Glioblastoma Awareness Day: **7/19**

Shark Week: **7/23-30**

International Self-Care Day: **7/24**

World Heart Day: **7/29**



All prices & products listed in this booklet are only available while supplies last, and may only be redeemed for products or services purchased between **July 1, 2023 - July 31, 2023**. No substitutions or rain checks will be allowed. Coupons cannot be redeemed for a cash value. Discounts, prices and/or coupons cannot be applied to previous purchases, or towards any product purchases made outside the designated dates. Online Parts Counter coupons are only redeemable online & will not be recognized for in-store purchases.

IS IT TIME FOR YOUR FLEET TO LEASE?

Fleets always have had to make the decision about whether to own, lease, or rent assets. This is unlikely to change as we move into a future when there will be many more options for powering vehicles.

Given the myriad choices of powertrain options available for all duty cycles—battery-electric, hydrogen fuel cell, hydrogen internal combustion, renewable diesel, bio-diesel, compressed natural gas, liquefied natural gas, and traditional diesel and gasoline power—it makes a great deal of sense to switch from ownership to leasing.

There are a variety of leasing options available, but when it comes to new technology, a full-service lease may be your best choice. No one knows with any degree of certainty what the maintenance requirements will be for these new alternative-fuel vehicles, but we do know it's going to require a different technician skill set to maintain and repair them.

When you opt for full-service leasing, the lessor takes on the responsibility for the maintenance and repair of the asset and you pay a set fee each month. This option also removes the burden of having to find technicians who are properly trained to work on these new vehicles. Given the current technician shortage, finding and training techs can be a time-consuming task.



Buying an asset outright might make sense in some scenarios, especially if you plan to keep an asset for an extended period of time. However, make sure you do the lease vs. buy calculation to determine which option makes the most financial and operational sense.

In addition, if you want to try a new technology before you buy it, a short-term rental makes sense so you can see how the technology performs in your operation. Opting for a short-term rental allows you to check out how manufacturer claims about a product stack up in your real-world operating environment. Plus, renting a vehicle allows you to gauge driver acceptance of a new technology, which is important given the perennial driver shortage. Without driver buy-in, you will not be successful deploying a new technology.

The decision to own, rent, or lease assets is not an all-or-nothing choice. Each option can have a place in your fleet, and you may find yourself using all three as we navigate through all the transportation options that allow us to move freight in a more sustainable manner.

This article was originally published on fleetowner.com and was written by Jane Clark, the vice president of member services for NationalLease.

Interested in test driving or renting an EV Kenworth truck?

Then you're in luck because Rihm has an order placed for EV trucks! Contact your Rihm Leasing sales representative for details on when these trucks are expected to arrive.



NEOBRAKE. THE PREFERRED WAY OF GETTING STOPPED SINCE 1988.

Coming to a safe stop is the first thing you want from your brakes, and the last thing you need is to get pulled over for a speeding or traffic violation.

Lucky for you, NeoBrake has had its sights set on improving friction material from the beginning.

Our Founder & CEO traveled the world in pursuit of the ideal mix of raw materials and manufacturing

variables to give you brakes that better replicate the old asbestos ones.

Then we staked out wheel-end components. Developing the world's first lightweight cast iron brake shoe and re-established old-school quality in our Matrix line of products. Contact us to learn more.



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MATRIX JAMSEAL™



MATRIX 460SFX™

TECH TALK



As summer approaches and temperatures rise, your need to stay cool will also increase. The proper servicing and maintenance of your HVAC system will provide guaranteed longevity of your truck as well as driver comfort and productivity.

When operating in humid and hot climates, the demand you put on your air conditioning system will also increase drastically which is why servicing your HVAC system is crucial. Not only will a properly serviced HVAC system operate better, but it will also increase cooling performance, reduce the chance of odor coming from your ventilation, and will stop the potential of mold growth within your HVAC system.

Let's take a look at some of the main reasons why spring maintenance of your HVAC system is a benefit to not only your wallet but also to the truck and the driver.


- **Efficiency:** As fuel prices continue to rise, a properly maintained and lubricated HVAC system will improve not only the efficiency of your engine but also the efficiency of your driver. The less drag that is forced upon pulleys, compressors, and belts, the less your

engine will have to work to turn these components ultimately resulting in better fuel efficiency.

- **Reduced downtime:** A neglected HVAC system will eventually lead to component failure and a complete breakdown of your HVAC system. Routine yearly maintenance of your HVAC system will reduce the likelihood of downtime for your driver and truck. By keeping the driver comfortable in a properly cooled cab, your driver will experience less fatigue and increased alertness, reducing the likelihood of an accident.

- **Mold and odor prevention:** In hot and humid conditions, condensation can occur within your HVAC vent system. This will result in the saturation of your filters and eventually lead to mold and bacteria growth on the filters and in the interior of your vents, potentially causing unpleasant odors and respiratory irritation, and other allergy reactions to your driver.





To increase the lifespan of your HVAC system and ensure the continued comfort and safety of your drivers, proper maintenance is a must. This maintenance should include several different services to increase the performance of your HVAC system and reduce the chances of costly truck and driver downtime. Some of the key HVAC maintenance services that should be performed regularly are:

1. Run a full system inspection: Starting with the refrigerant level, you want to ensure the system is maintaining the manufacturer's recommended amount of refrigerant. A reduced amount of refrigerant may reduce the efficiency of the system. Also, make sure to check the condition of the belts and hoses looking for signs of wear on both and any possible rub points on the hoses that could end up leaking later. Any issues found during the inspection should be addressed as soon as possible.

2. Clean the evaporator and condenser coils: This is vital to the efficient operation of a truck's HVAC system. Dirt, dust, and debris that accumulate on the condenser and coils inhibit the transfer of heat not allowing your system to cool properly. By simply keeping these clean, you will aid in the optimal performance of your system.

3. Replace clogged air filters: Over time, your air filters become clogged and need to be replaced to allow proper airflow. Not only do they collect dust, but in humid conditions, they may also become damp and harbor mold, mildew, and bacteria which could result in driver health issues, if they are exposed for long periods of time.

4. Check for proper lubrication: There are many moving parts associated with your HVAC system and maintaining proper lubrication of a truck's motors and bearings will help reduce the amount of drag, allowing for better performance.

5. Inspect all electrical components: This should be done on a regular basis to prevent a potential loss of power. Loose or damaged electrical components can decrease a truck's performance while also increasing the chances of an electrical fire happening.



6. Conduct a performance test: After completing all of the above maintenance tasks, your HVAC system should be performance tested. Make sure to also pay attention to the temperature of the air coming out of the vents to verify that it is reaching the desired temperature.

Yearly inspections of your trucks' HVAC systems will improve their performance and longevity, reduce the chance of costly downtime and improve driver comfort.

Author: Chad Rademacher
Service Manager, Sauk Centre



SEATS, SHOCKS & HVAC

Thank your drivers by keeping them comfortable!

SEATS



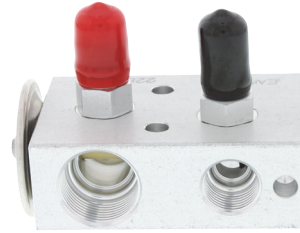
PART DESCRIPTION	PART #	PRICE
SEAT-LEGACY SILVER HB 2W AIR LUM BLACK U	188900MW61	\$863.76
SEAT-LEGACY SILVER HB 2W AIR LUM GRAY UL	188900MW65	\$863.76
SEAT-LEGACY LO SUSP MB 4W AIR LUM BLACK	188598MW61	\$1,020.89
SEAT-LEGACY LO SUSP HB 4W AIR LUM BLACK	188409MW61	\$1,020.89
SEAT-HERITAGE SILVER HB 20" 15D 2W	189800FA631	\$588.10
PINNACLE BLACK / BLACK DURALEATHER	187300MW661	\$1,355.19

SHOCKS



PART DESCRIPTION	PART #	PRICE
FLEETLINE SHOCKS	85000GAB	\$38.37
FLEETLINE SHOCKS	85934GBL	\$48.92
FLEETLINE SHOCKS	85067AC0	\$48.62
FLEETLINE SHOCKS	85062	\$39.90
FLEETLINE SHOCKS	83008AC0	\$35.77
MONROE SHOCKS	65159M0R	\$65.38
MONROE SHOCKS	65495M0R	\$85.37
MONROE SHOCKS	65528M0R	\$74.29
MONROE SHOCKS	65411M0R	\$73.12
MONROE SHOCKS	66893M0R	\$53.65

HVAC PARTS



PART DESCRIPTION	PART #	PRICE
DRYER- RECEIVER O-RING 3"X10-3/32 3/8FEM	GD11350	\$20.37
O-RING- HVAC SERVICE KIT - RUBBER/HNBR	VH11600	\$4.17
AIR CAB FILTER EXTERIOR REPLACEMENT	CFR19501	\$8.70
EXP PAD MOUNT VALVE	EA10660	\$21.98
AIR CAB FILTER EXTERIOR BLACK KW 1986+	CF19501	\$16.17
AIR CAB FILTER EXTERIOR BLACK KW/PB 2012+	CF19013	\$18.16
EXPANSION VALVE	EA15000	\$36.79
O-RING-#6 PKG 25	AC10650	\$1.57
SWITCH ASSEMBLY CONTROL- HVAC	BA10050	\$17.47
AIR CAB FILTER EXTERIOR CHR KW 1986+	CF19501C	\$17.47
COMPRESSOR-SHD A/C R134A PV6 BELT VERT	LF4376	\$184.43
CLUTCH	KA10400	\$69.26
PORT CAP, RED	VH12750	\$2.97
AIR CAB EXTERIOR FILTER BLACK FREIGHTLINER	CF19600	\$15.68
CONDENSER	PA01250	\$167.27
COMPRESSOR- HVAC SLIMLINE	F69-1028-131	\$468.99
O-RING-#8 PKG 25	AC10900	\$1.72
O-RING-#10 PKG 25	AC11100	\$1.52
COMPRESSOR	LE0111	\$225.15
CLUTCH- COMPRESSOR 2 GRV 2 WIRE	KA15250	\$62.13
DUAL PAD ACCUMULATOR	JC12000	\$35.13
COMPRESSOR	LE0122	\$172.38
COMPRESSOR - A/C, O-RING	F69-6007-122	\$528.63

R134A REFRIGERANT

Keep your drivers calm & cool on the road!

Keep **COOL**
& stock up on
REFRIGERANT
while it's on sale!

Part #: D14858530



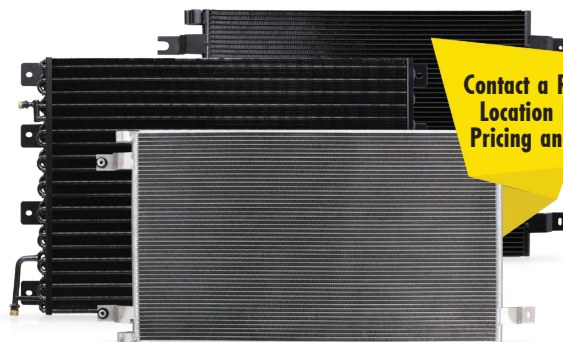
Ask your parts sales representative for a customized quote on refrigerant today!

Northern
RADIATOR



Beat the Heat with Quality A/C Condensers from Northern Radiator!

It's hot outside! Keep your cool in the cab with Northern's extensive coverage of A/C Condensers for heavy duty truck applications. Northern's A/C Condensers are backed by a 2-year limited warranty and designed and engineered to strict quality standards to ensure reliable performance (as well as meeting or exceeding OEM standards). Most also utilize proven parallel flow style construction which results in greater cooling capacity and efficiency. Beat the heat with quality aftermarket parts from Northern--your trusted source for cooling system solutions!



Contact a Rihm Kenworth
Location Near You for
Pricing and Availability!

A/C CONDENSERS TO FIT POPULAR KENWORTH APPLICATIONS:

- **9260112** '12 & Newer T680
- **9240702** '08 & Newer T800, T2000
- **9246001** '95 - '00 T400, '94 - '06 T600, W900
- **9240732** '08 & Newer T660, W900L
- **9241009** '95 - '00 T400, T600 Series Aero Hood
- **9240552** '96 - '11 T800, '10 - '11 W900B
- **9241014** '96 - '07 T2000 Series

Other
Makes/Models
Also Available!



CAN COOL AIR KEEP DRIVERS SAFE?

The week of July 9th through the 15th is Operation Safe Driver Week. "Throughout [this] week, law enforcement personnel will be on the lookout for commercial motor vehicle drivers and passenger vehicle drivers engaged in risky driving" (cvsa.org).

However, in this month's magazine we are focused on cool air and HVAC systems, so how is that connected to driving safely? According to a 2017 study conducted by BMW AG and Technical University Chemnitz there is in fact a correlation between having cool air available and a driver's attentiveness. During this study, participants drove a simulated vehicle along a simple, boring, road multiple times. During the first simulated drive, nothing was changed and the drivers started to naturally go into a "passive fatigue." Then during the second test each driver was blasted with cold air for six minutes. The conclusion from the study was, "We found that with the cooling, drivers were significantly less sleepy... We also noticed an improvement in driving performance and a decrease in blinking."

So besides just driver comfort and retention, another important reason to keep cool air systems maintained and up to date in your trucks is that it may also keep your drivers more alert and safe on the road.

References: "Feeling sleepy behind the wheel? A blast of cold air will help" (journals.elsevier.com/applied-ergonomics/news/feeling-sleepy-behind-the-wheel-a-blast-of-cold-air-will-help), "Operation Safe Driver Week" (cvsa.org/programs/operation-safe-driver/operation-safe-driver-week)

DANA U-JOINTS



PART DESCRIPTION	PART #	PRICE
KIT-STRAP&BOLTS, 1/2	6*5-70-18X	\$10.95
KIT-BEARING RETAINER	250-70-18X	\$16.06
KIT-U JOINT 1000	5-103X	\$22.48
KIT-BEARING RETAINER KIT	170-70-18X	\$21.14
U-JOINT W/ HARDWARE KIT	5-676X	\$103.06
KIT-U JOINT	5-280X	\$52.63
CENTERBEARING ASSEMBLY	10094142	\$116.09
U-JOINT W/ HARDWARE KIT	5-675X	\$56.57
KIT-UJOINT SPL250	SPL250-3X	\$167.61
KIT-STRAP	90-70-28X	\$11.55
U-JOINT W/HARDWARE KIT	5-677X	\$79.96
KIT-UNIVERSAL JOINT	SPL170-4X	\$107.43
LOCKNUT	20-74-91	\$12.41
KIT-U JOINT 1800	5-281X	\$93.06
YOKE	6*5-4-4571-1X	\$190.57
U-JOINT KIT	SPL100-1X	\$77.49
NUT-DRIVESHAFT	250-74-11	\$15.07
YOKE ASSY-END 1710 2.024-39 IS WITH SLNGR	6-4-9031X	\$165.78
YOKE-END,HALF ROUND	6*5-4-3591-1	\$172.66
KIT-U JOINT	5-407X	\$81.00

CUSTOM SAFE-PASS® MUDFLAPS

Get your company's logo or design on new mudflaps!

We offer the **BEST** imprinting capabilities in the industry!

MUDFLAPS AVAILABLE IN MULTIPLE COLORS & DESIGNS!

Contact your parts sales rep. to get a quote on your personalized mudflaps today!



FleetguardFIT LED Air Restriction Indicator

Monitor filter status in real time to save time and money

- LED indicator changes color based on restriction level.
- Easier and more accurate than conventional manual gauges.
- Can be integrated into vehicle telematics for data analysis.



Visit Fleetguard.com to learn more.



CUMMINS GENUINE PARTS

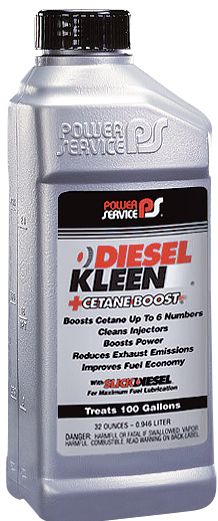
Great deals on the Cummins branded parts you need!

AFTERTREATMENT PARTS

PART DESCRIPTION	PART #	PRICE
2017 DEF PUMP MAIN FILTER KIT	5579176CUM	\$103.34
DPF ASSEMBLY GASKET	2871453CUM	\$34.95
DOSER INJECTOR	2888173CUM	\$450.94
AFM DEVICE GASKET	5417860CUM	\$44.80
PARTICULATE FILTER KIT	5633757CUM	\$2,584.32
V BAND CLAMP	5272750CUM	\$88.62
AFM DEVICE GASKET	5418557CUM	\$45.45
THERMAL ISOLATOR	2885889CUM	\$11.16
2017 AFTERTREATMENT INJECTOR KIT	5578983CUM	\$784.69
AFM DEVICE GASKET	4354280CUM	\$41.05
ELBOW HOSE	4335226CUM	\$52.06
TEMPERATURE SENSOR	4384812CUM	\$278.80
PARTICULATE SENSOR	5461552RXCUM	\$434.44
PARTICULATE FILTER KIT	5579295CUM	\$2,396.37



2888173CUM



**DIESEL
KLEEN**
+ CETANE BOOST

PART #: 3026-12

\$13.00
EACH

DISCOUNTS



JULY MONTHLY SPECIALS

PART DESCRIPTION	COUPON CODE	DISCOUNT
CUMMINS 15L RECON ENGINES	M23JUL4870	\$300 OFF
CUMMINS CYLINDER HEAD	M23JUL4867	\$75 OFF
CUMMINS GENUINE TURBO	M23JUL4868	\$75 OFF
CUMMINS GENUINE DOCS	M23JUL4866	\$65 OFF
EATON CLUTCHES	M23JUL4746	\$50 OFF
TRP® CLUTCHES	M23JUL4747	\$50 OFF
PACCAR GENUINE SHOCKS	M23JUL4938	\$15 OFF
TRP® A/C COMPRESSORS	M23JUL5117	\$15 OFF
TRP® EXHAUST BELLOWS	M23JUL4940	\$10 OFF
SACHS SHOCKS	M23JUL4880	\$3 OFF
TRP® EXPANSION VALVES	M23JUL4929	\$3 OFF



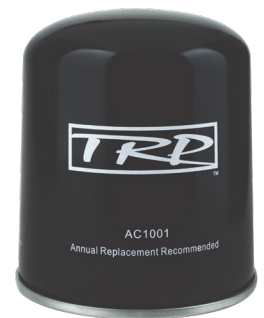
CUMMINS GENUINE TURBOS

ANNUAL SPECIALS

PART DESCRIPTION	COUPON CODE	DISCOUNT
BEZARES PTOs	Y234373	\$30 OFF
HORTON FAN CLUTCH REPAIR KIT	Y234306	\$20 OFF
TRP® CLUTCH INSTALLATION KITS	Y234357	\$20 OFF
TRP® STEEL JACKET BRAKE DRUMS	Y234377	\$20 OFF
EATON CLUTCH INSTALLATION KITS	Y234378	\$20 OFF
TRP® NO REAM KING PIN KITS	Y234240	\$10 OFF
TRP® WINDSHIELD GLASS	Y234348	\$8 OFF
TRP® EXHAUST MUFFLER	Y234226	\$5 OFF
TRP® AIR DRYER CARTRIDGES	Y234239	\$4 OFF



HORTON FAN CLUTCH REPAIR KITS



TRP® AIR DRYER CARTRIDGES

OPC DISCOUNT ON CLUTCHES

EXCLUSIVE TO ONLINE PARTS COUNTER USERS

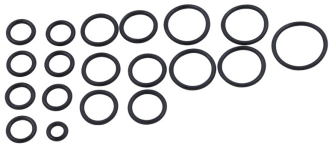
PART DESCRIPTION	COUPON CODE	DISCOUNT
EATON CLUTCHES	0234355	\$40.00
TRP® CLUTCHES	0234375	\$40.00



Sign up to start using the OPC today!

HEAVY DUTY TRUCK PARTS THAT GET THE JOB DONE

HVAC PARTS & ACCESSORIES



O-RING KIT

VH11600RMC \$3.48



BLOWER RESISTOR

SR2000035RMC \$13.60



CABIN AIR FILTER

SR2000092RMC \$15.63



CABIN AIR FILTER

F37-1018RMC \$17.08



EXPANSION VALVE

EA10660RMC \$26.43



RECEIVER DRIER

GD11350RMC \$31.12



EXPANSION VALVE

W2073001RMC \$40.98



RECEIVER DRIER

JC12000RMC \$45.13



BLOWER MOTOR

SR2000009RMC \$94.12



CONDENSER

Z9206001RMC \$198.63



A/C COMPRESSOR

4039RMC \$230.85

RMC
TRUCK PARTS

MIX & MATCH - MISC. PARTS



HOOD LATCH

L56-0001RMC \$14.38



5/8 HEATER HOSE 25' ROLL

HE3625RMC \$83.46



NYLON TUBING, 1/4", 100', BLACK

11-250RMC \$29.88



3/8 BLACK NYLON TUBE

246115RMC \$56.79



RUBBER GLADHAND SEAL

10028RMC \$0.31



AIR DRYER CARTRIDGE
(AD-SP, AD-IS, SS1200, SS1200P)

109994RMC \$16.51



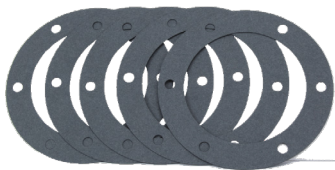
WHEEL NUT

WE9000RMC \$1.83



BULB

H11LLRMC \$9.45



HUBCAP GASKET

388-249-CRMC \$0.75



EXHAUST CLAMP,
ALUMINIZED 5"

EC50PLA-RRMC \$6.31



EXHAUST CLAMP,
STAINLESS STEEL

EC50PLS-RRMC \$9.39



CLEVIS KIT

R810019RMC \$10.87



Kraig Schroer
Outside Parts
Sales Representative

Meet Your Parts Professional

How many years have you worked on the Rihm Team & in the trucking industry?: I will be at Rihm 9 years in September and have been in the industry for a total of 14 years.

What's your favorite thing about your job?: My awesome customers and co-workers.

What is something you enjoy to do after work?: I like to spend time outside on the grounds of our country home with my wife, Kaleen, and our daughter, Khloe.

Do you have a favorite hobby you like to do?: Restoring/customizing old cars, pickup trucks, gas pumps, and really anything else that I can fix up and paint in my shop at home.

Describe a favorite vacation you've taken before: We drive a different route to Florida every year in April. I like that it lets us see different places along the way.

Main Store Location: Sauk Centre, MN



When your fan drive needs service, replace it with a high-quality DM Advantage[®] or HT/S Advantage[®] remanufactured fan drive



PART DESCRIPTION	PART #	PRICE*
DUAL PILOT K32 REPAIR KIT	9908504	\$349.78
FAN BLADE 813- CW SUCKER, 91.2WD, 127.06l	996813502-002	\$196.67
DM ADVANTAGE ON-OFF - NEW	99A9586H0R	\$1,621.35
DM ADVANTAGE ON-OFF REMAN	79A9586RMAN	\$729.85
HT/S ADVANTAGE SUPER KIT	994305H0R	\$442.36
DM ADVANTAGE SEAL KIT	994346H0R	\$102.75
DM ADVANTAGE ON-OFF REMAN	79A9592RMAN	\$742.93
DM ADVANTAGE ON-OFF REMAN	79A9782RMAN	\$1,068.47
HT/S ADVANTAGE SUPER KIT	995607H0R	\$558.59
FAN BLADE 11	996813501-002	\$200.91
ENGINE FAN HS 11 32" TRIMMED	996813252-001	\$198.74
HT/S ADVANTAGE REMAN	791014RMAN	\$837.57
ROLLER BUSHING KIT (K40J0303A)	994427	\$331.57
DM ON-OFF RAPID REPAIR KIT	FCR5568	\$410.94
KIT-REPAIR DUAL PILOT ON-OFF	1S-DP	\$504.81

*Core charges apply to all reman parts

ENVIRONMENTALLY RESPONSIBLE:

Horton has long been an advocate of the environment. In fact, it is proud that the products it manufactures help reduce fuel consumption and noise. Horton is continually improving its products, manufacturing and facilities to remove waste, prevent pollution and protect natural resources.

BENEFITS OF USING REMANUFACTURED FAN CLUTCHES:*

- **Maximum uptime and long life**
 - High-quality DRAC bearings
 - Durable design
 - Feature latest technology
 - Proven in millions of OEM miles
 - Long-life friction liner and air cartridge
 - Made in the U.S.A.
- **Easy to install and cost-effective**
 - Exact drop-in replacements
 - Total cost can be less than rebuilding
 - Credit for old Horton or competitive cores
- **Reliable operation**
 - Smooth fan engagements prevent damage to belts and tensioners
 - OEM spec design
 - Same warranty as new
 - Any obsolete or damaged parts always replaced



9908504



1S-DP



DRAC BEARINGS

REASONS TO USE DRAC BEARINGS:

- Uses Horton's industry-leading, double-row, angular contact (DRAC) bearing for increased durability and product life
- Over 3x the bearing life vs. competition during hot-box durability test
- 55% more rolling elements per row
- Highest-rated load capacity
- High-heat resistant grease and Viton seal

CLEARANCE CORNER

Parts from the Albert Lea store that **MUST** go!

LIMITED QUANTITIES AVAILABLE OF ALL CLEARANCE ITEMS

PART DESCRIPTION	PART #	QUANTITY AVAILABLE	SALE PRICE
OVERHAUL KIT	4090008	1	\$4,109.66
RTLO 16713AP REMAN TRANSMISSION	GTRTL016713AP	1	\$3,680.00
BP VALVE WITH ACTUATOR	2339639PE	1	\$2,992.83
RADIATOR (CORE & TANK ASSY)	N4020002	1	\$2,738.52
TURBOCHARGER KIT	4955400RX	1	\$2,536.28
TURBO GP	0R6166	1	\$2,245.58
FUEL PUMP	5264245	1	\$1,994.94
DIFF REMAN	GDRD20145358	1	\$1,929.59
DIFFERENTIAL DSP40370	GDDSP40370	3	\$1,920.50
RADIATOR	HDC010477	1	\$1,911.97
DIFFERENTIAL	GDRSP40370	1	\$1,403.00
GASKET KIT	4758074	1	\$1,243.65
DRIVELINE	170CS54005C1350M	1	\$1,247.06
FAN DMA REMAN CLUTCH	79A8184RMAN	1	\$1,220.10
5"5 BEND OD/OD/OD PIPE FLAT ALZ	PB-15500Y-S4	1	\$1,264.28
EXHAUST RCN COOLER KIT	4309506	1	\$1,148.98
FORCED LUBE CL HOUSING KIT	K3674	1	\$1,095.05
CYLINDER HEAD 86NT PG	3675505RX	1	\$1,005.99
CLUTCH EP 15.5,1850TRQ,4 PAD,FA/FR 10 SPED	308925-23	3	\$1,210.47
EXHAUST PIPE	M66-8721-005	1	\$922.98
5"4 BEND ID/OD FLAT LEFT SS	PB-15501-S4	1	\$919.10
BASE GP-O FI	5328902	1	\$815.83
SHIFT BAR HOUSING ASSEMBLY REMAN	S2910R	1	\$748.20

*Core charge will be applied to all reman parts

All listed Clearance Corner items are only available for purchase from the Rihm Kenworth dealership located in **Albert Lea, MN**. If you are unable to visit the Albert Lea location, please ask your local Rihm part sales representative, or parts counter, for shipping options and costs.

Rihm Kenworth - Albert Lea
77847 209th St, Albert Lea, MN 56007 | 507.552.1340

PRODUCTS YOU NEED

Special pricing on every day parts you can use!

LASER MEASURED FLOOR LINERS FOR ALL MAKES AND MODELS!

\$146.52 each

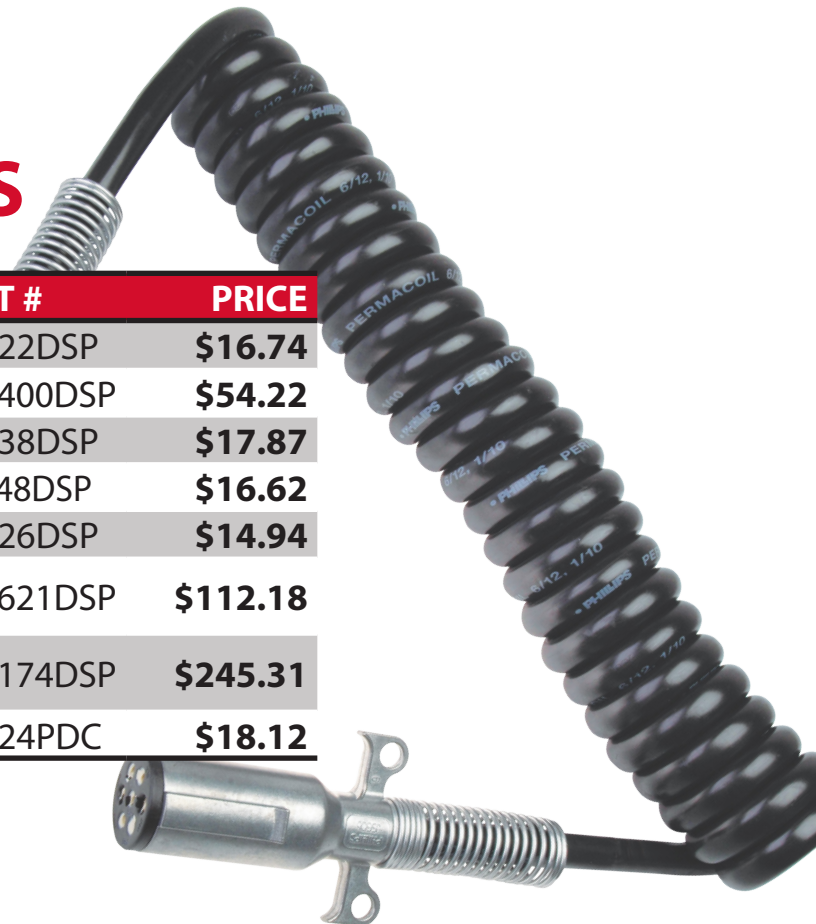
TRUCK MAKE	PART #
KENWORTH & PETERBILT	4416251V
VOLVO	4416671V
FREIGHTLINER	4416301V



WeatherTech®

PRODUCTS FROM PHILLIPS INDUSTRIES

PART DESCRIPTION	PART #	PRICE
STA-DRY 7WAY SOCKET	16-722DSP	\$16.74
BRIGHT CHROME 40" POGO STICK	17-0400DSP	\$54.22
4GA VERTICAL DUAL POLE PLUG	15-338DSP	\$17.87
TENDER SPRING WITH CASE & HDWE	17-148DSP	\$16.62
TRAILER RECEPTACLE	16-726DSP	\$14.94
ELECTRICAL COILED 15' CABLE ABS PERMAC	30-4621DSP	\$112.18
3-IN-1 ELECAIR ASSEMBLY 15' ABS QUICKCONNECT	30-2174DSP	\$245.31
STA-DRY 7WAY SOCKET	16-724PDC	\$18.12



PHILLIPS

A-LINE PRODUCTS

Now available to order from all Rihm parts locations!

DURABLE ENGINEERING FOR SAFER BRAKING

A-Line air disc rotors are engineered to meet the highest OE standards for durability and dependability under the most demanding conditions on the road.

Every rotor is built with proprietary alloys that exceed the OE standard of ASTM G3500b grey iron for the precise balance of tensile strength, heat dissipation characteristics and thermal wicking.

Inferior rotors are made with porous low grey iron that can trap heat and shorten rotor and pad life. Excessive density in the grey iron can also lead to noise, vibrations, and harshness during driving.

A-Line uses precise OE specifications to give you the best performance for durability, thermal reduction and ride stability.



AIR DISC BRAKE ROTORS

GEOMET CORROSION PROTECTION

To extend rotor life and prevent corrosion, A-Line rotors are coated with GeoMet® 360 protection.

This blend of zinc and aluminum oxides interlace and bind to the metal surface so that they are four times more corrosion resistant than zinc-only coatings.

Applied in layers of eight to 10 microns thick, the corrosion-resistant coating resists more than 30 natural and synthetic corrosives, including:

- Acid Wash
- Alcohol
- Ammonia
- Antifreeze
- Brake Clean
- Brake Fluid
- Calcium Chloride
- Diesel
- Gasoline
- Kerosene
- Magnesium Chloride
- Road Salt



AIR DISC BRAKE PADS



NEW! A-LINE AIR DISC BRAKE PARTS

PART DESCRIPTION	PART #
410GM TUBE MAX-A-SIL 998 TEFLON SILICON GREASE	ALCG-MX998-14
CL-20 GREASEABLE PIN KIT FOR BENDIX ADB22X, ADB22XLT, KNORR SK7, ST7 WITH STANDARD LUBRICATION ZERK	ALCL20-200
CL-20 GREASEABLE PIN KIT FOR BENDIX ADB22X, ADB22XLT, KNORR SK7, ST7 WITH CUSTOM BULLET HEAD ZERK.	ALCL20-201
CL-20 GREASEABLE PIN KIT FOR WABCO MAXX22T MAXXUS 22 WITH CUSTOM BULLET HEAD ZERK. (BHZ-11 COUPLER	ALCL20-404
COMPLETE 23K AXLE SET FOR MERITOR EX225 H2 CALIPER*	ALP1311-KZ3
COMPLETE 26K AXLE SET FOR MERITOR EX225 H2 CALIPER*	ALP1311-KZ6
COMPLETE 23K AXLE SET FOR BENDIX ADB22X, ADB22XLT, KNORR SK7 CALIPER*	ALP1369-KZ3
COMPLETE 26K AXLE SET FOR BENDIX ADB22X, ADB22XLT, KNORR SK7 CALIPER*	ALP1369-KZ6
COMPLETE 23K AXLE SET FOR MERITOR EX225 L2 CALIPER*	ALP1370-KZ3
COMPLETE 26K AXLE SET FOR MERITOR EX225 L2 CALIPER*	ALP1370-KZ6
COMPLETE 26K AXLE SET FOR MERITOR ELSA 3 CALIPER*	ALP1708-KZ6
COMPLETE 23K AXLE SET FOR KNORR BREMSE ST7 CALIPER*	ALP2927-K23
COMPLETE 23K AXLE SET FOR WABCO MAXX 22T, MAXXUS CALIPER	ALP9007A-KZ3
COMPLETE 26K AXLE SET FOR WABCO MAXX 22T, MAXXUS CALIPER	ALP9007A-KZ6
COMPLETE 23K AXLE SET FOR WABCO PAN 22-1 CALIPER	ALP9007-KZ3
18/24 DOUBLE DIAPHRAGM SPRING BRAKE	ALSD1824
20/24 DOUBLE DIAPHRAGM SPRING BRAKE	ALSD2024
24/24 DOUBLE DIAPHRAGM SPRING BRAKE	ALSD2424
24/30 DOUBLE DIAPHRAGM SPRING BRAKE	ALSD2430
HENDRICKSON AXLES 2009 - 2017	ATC-AD2-003U
HENDRICKSON AXLES 2009 - 2017	ATC-AD2-004U
ALL TRACTORS EXCEPT FREIGHTLINER, WESTERN STAR	ATC-AD2-005U
ALL TRACTORS EXCEPT FREIGHTLINER, WESTERN STAR	ATC-AD2-006U
KNORR ST7 RH	ATC-AD2-013U
225 MERITOR CALIPER RH UPGRADED	ATC-AD32-045U
225 MERITOR CALIPER LH UPGRADED	ATC-AD32-046U
OE-GRADE ASTM G3500B ROTOR WITH GEOMET COATING	ATR415150219
OE-GRADE ASTM G3500B ROTOR WITH GEOMET COATING	ATR430053000
P89 INTEGRAL AND P89 PLUS AXLES. SK7	ATR430057178
BENDIX/KNORR ADB22X/ADB225	ATR430138220
SAF HOLLAND MODEL 89 TAPER AND PARALLEL SPINDLE AXLE	ATR430150207
OE-GRADE ASTM G3500B ROTOR WITH GEOMET COATING	ATR430150220-2
EX225L2	ATR430160207
OE-GRADE ASTM G3500B ROTOR WITH GEOMET COATING	ATR432045000-1
OE-GRADE ASTM G3500B ROTOR WITH GEOMET COATING	ATR433143216
OE-GRADE ASTM G3500B ROTOR WITH GEOMET COATING	ATR434143194
BULLET HEAD GREASE ZERK	BHZ-11

*Includes hardware

Ask your Rihm parts sales rep. for a quote today!



BUMPERS & FENDERS

The outside look of a truck matters - at least we think so!

HUGE DISCOUNT!

CHROME BUMPERS

PART DESCRIPTION	PART #	PRICE
7GA HD CHROME MULTI-FIT 20" BLIND MOUNT BOX END BUMPER	B070001-20BX	\$973.70
7GA HD CHROME MULTI-FIT 18" BLIND MOUNT BOX END BUMPER	B070001-18BX	\$947.70
7GA HD CHROME KW W900L 18" STD MNT BOX END BUMPER WITH TOW HOLE	B074050-18BX	\$778.70
7GA HD CHROME PB 379 18" STD MNT BOXED END BUMPER WITH TOW HOLE	B073130-18BX	\$778.70
7GA HD CHROME PB 389 18" STD MNT BOX END BUMPER WITH TOW HOLE	B073210-18BX	\$778.70



PINNACLE FENDERS

PART DESCRIPTION	PART #	PRICE
FENDER - 67" MEDIUM DROP (22.5)	FHR67B	\$162.50
FENDER - DEEP DROP HALF FENDER	FH67B	\$178.10
BRACKET KIT - STD SUSPENSION & FLEXAIR	BK12BS	\$367.90
HALF ROUND FENDER INSTALL KIT	BK10BS	\$367.90
BRACKET KIT - STD SUSPENSION & FLEXAIR	BK51BS	\$378.30
FENDER - 55" SHALLOW DROP HALF FENDER	FH55B	\$111.00
HALF FENDER INSTALL KIT	BK50BS	\$378.30
PADDLE - HALF ROUND (FHR67/FHR77/FHR78)	BK12P	\$341.90
FENDER - 78" DEEP DROP (24.5 DUAL WHEELS)	FHR78B	\$173.55
BRACKET KIT - HALF FENDERS (FH55/FH67), FRT DRIVE AXLE	BK51P	\$352.30
FENDER - 77" DEEP DROP (22.5 & 24.5 DUAL WHEELS)	FHR77B	\$173.55
FULL FENDER INSTALL KIT	BK40BS	\$546.00
BRACKET KIT	BK41BS	\$572.00
FENDER - 62" WIDE FORMAT/ SUPER SINGLE TIRES	FHR62B	\$152.10
HALF FENDER FOR SUPER S	BK11BS	\$345.80
BRACKET KIT - FULL FENDERS (FH55/FH67)	BK41P	\$520.00



NEW

ICON MXT | NXT

WATERMELON MIRROR LIGHT BRACKETS

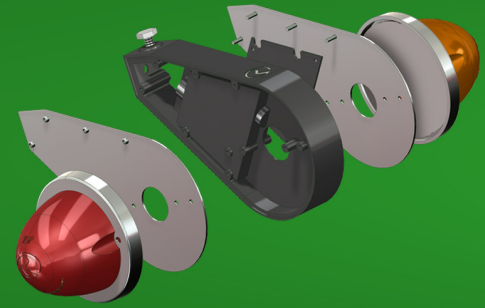
RoadWorks **ICON MXT** series combines a billet frame and mirrored faceplate for endless customization



CHROME



BLACK



- Clear or colored lens: Red and Amber options, Watermelon or Lo-Pro Watermelon
- Made from durable high-quality materials
- Universal applications with single stud mounting
- Mounts easily to most tubular "West Coast" style mirror brackets
- Available in a paintable black finish edge or chrome plated to match the polished faceplate

**3 YEAR
WARRANTY**

DUAL HERO WATERMELON LIGHTS

RoadWorks **ICON NXT** are available in multiple options for any UNIVERSAL truck application, which makes these the perfect accessory



WATERMELON

- HEROAAWM - Amber LED | Amber Lens
HERORRW - Red LED | Red Lens
- HEROACWM - Amber LED | Clear Lens
HERORCWM - Red LED | Clear Lens



LO-PRO WATERMELON

- HEROAAWMLP - Amber LED | Amber Lens
HERORRWMLP - Red LED | Red Lens
- HEROACWMLP - Amber LED | Clear Lens
HERORCWMLP - Red LED | Clear Lens

**2 YEAR
WARRANTY**

- Universal applications for ANY TRUCK with versatile mounting options and stainless steel hardware
- Made from high-quality cast aluminum with a polished chrome finish
- Easy installation and endless applications
- Mounts with a Single or Double stud design

PATENT PENDING

Finance a Truck

+ Include Extended Service Contract

= Have Protection While You Pay!

STEP 1

CHOOSE ONE OF THESE
ELITE VALUE PACK
COVERAGE OPTIONS

12 Months/ 125,000 Miles.....\$6,499

24 Months/ 250,000 Miles.....\$8,499

36 Months/ 400,000 Miles.....\$11,499

All options include pre-qualification service inspection & DOT
\$350 deductible per occurrence

STEP 2 CHOOSE ADDITIONAL COVERAGES

+ RAPID REPAIR GUARANTEE PLUS
\$99 (for all terms)

+ TRANSMISSION & REAR DIFFERENTIAL
\$699 (for all terms)

+ RENTAL TRUCK PROGRAM
7 Days \$159 14 Days \$319

+ COMFORT PACKAGE (must match warranty term)
12 Months \$499

+ ROADSIDE ASSISTANCE
\$400 (12 Months, provided by Roadside Masters)

24 Months \$699
36 Months \$849

+ AUXILIARY POWER UNIT
\$499 (for all terms)

STEP 3 FINANCE WITH RIHM & STOP WORRYING ABOUT COSTLY REPAIRS

*Warranties available to finance for qualified candidates only

**ASK ABOUT GETTING AN INCLUDED PROTECTED
PAYMENT FOR 1 YEAR/100,000 MILES!**

USED TRUCKS

AVAILABLE AT ALL LOCATIONS!

All trucks qualify for flexible financing & extended warranties!



2019 & 2020 Model Kenworth T680 AeroCab Sleepers

Cummins X15 Engines

Automated Transmissions

Single or Double Bunks

Average 7+ MPG

Some with ThermoKing APU

Several Under 500,000 Miles

Starting at \$79,900



View our entire used
truck inventory!



SPECIAL OFFER

MENTION THIS AD WHEN YOU FINANCE WITH
RIHM KENWORTH & WE WILL INCLUDE A
1 YEAR/100,000 MILE WARRANTY!*

**based on approved credit. Some restrictions may apply.*

YOU'RE INVITED!

CUSTOMER APPRECIATION EVENTS

We are excited to once again be hosting Customer Appreciation Days at several of our Rihm locations. Hot dogs and brats will be served to coincide with the celebration of National Hot Dog Day in July. Please see the schedule below for the exact event dates. We hope to see you there!

WINONA, MN

Rihm Kenworth

July 24th, 2023 - 11am-1pm

SOUTH ST. PAUL, MN

Rihm Kenworth

July 25th, 2023 - 11am-1pm

COON RAPIDS, MN

Rihm Kenworth

July 26th, 2023 - 11am-1pm

NORTHFIELD, MN

Rihm Leasing

July 26th, 2023 - 11am-1pm

MANKATO, MN

Rihm Kenworth

July 27th, 2023 - 11am-1pm

OWATONNA, MN

Rihm Leasing

July 27th, 2023 at - 11am-1pm

ALBERT LEA, MN

Rihm Kenworth

July 27th, 2023 - 4pm-6pm

SAUK CENTRE, MN

Rihm Kenworth

July 28th, 2023 at - 11am-1pm

DURAND, WI

Rihm Leasing

July 28th, 2023 at - 11am-1pm

SUPERIOR, WI

Rihm Kenworth

July 31st, 2023 at - 11am-1pm

RED WING, MN

Rihm Leasing

August 1st, 2023 - 11am-1pm

CLOQUET, MN

Rihm Leasing

August 2nd, 2023 - 11am-1pm

MADISON, WI

Rihm Leasing

August 3rd, 2023 - 11am-1pm

BARRON, WI

Rihm Leasing

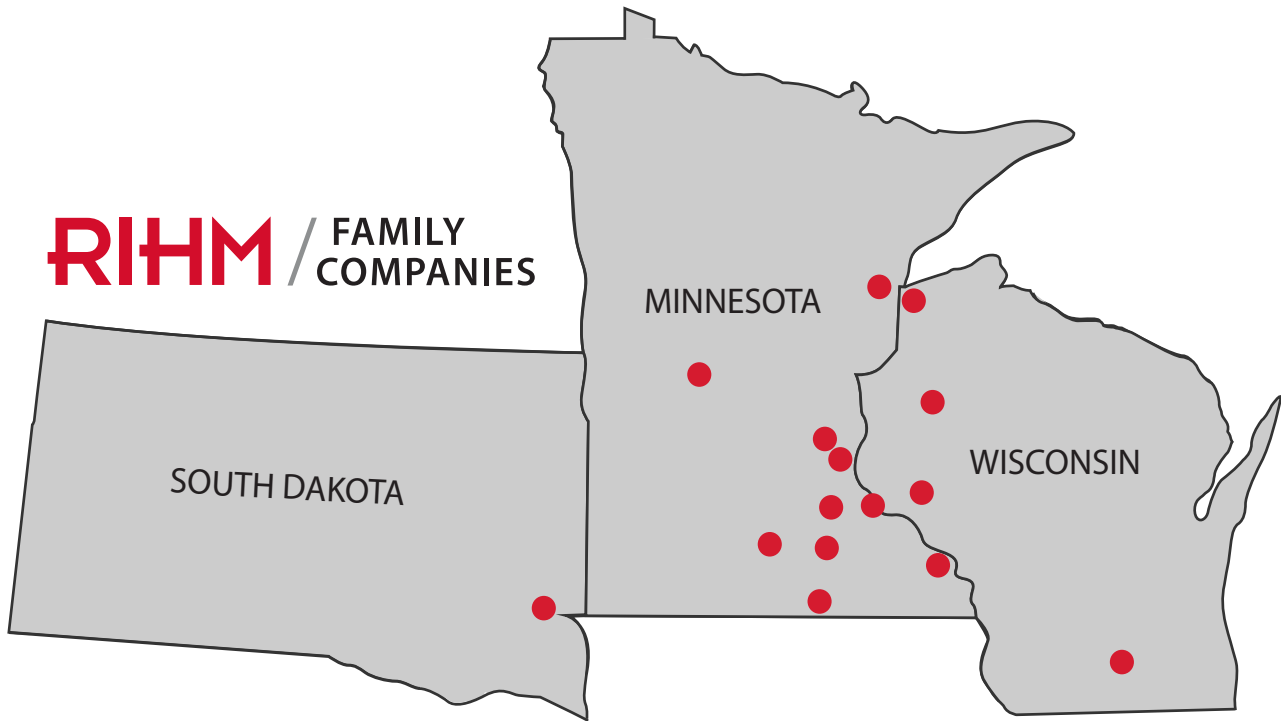
August 4th, 2023 - 11am-1pm



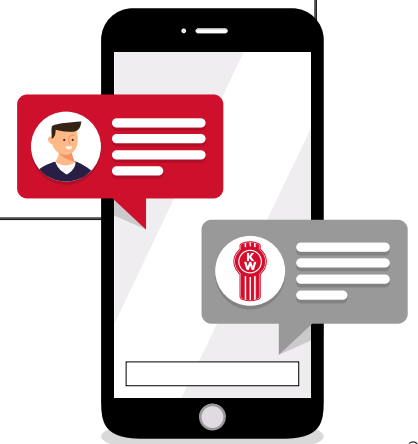
CONTACTS & LOCATIONS

MULTIPLE LOCATIONS - FOR YOUR CONVENIENCE

RIHM / FAMILY COMPANIES



MINNESOTA		WISCONSIN	SOUTH DAKOTA
<p>Albert Lea 77847 209th St Albert Lea, MN 56007 507.552.1340</p>	<p>Owatonna 3205 Hoffman Dr NW Owatonna, MN 55060 507.451.2990</p>	<p>Barron 1504 Guy Ave Barron, WI 54812 715.637.1301</p>	<p>Sioux Falls 4001 North Jessica Ave Sioux Falls, SD 57104 605.339.2927</p>
<p>Cloquet 801 Industry Ave Cloquet, MN 55720 218.879.2473</p>	<p>Red Wing 860 Bench St Red Wing, MN 55066 651.388.7067</p>	<p>Durand 904 West Prospect St Durand, WI 54736 715.279.3210</p>	
<p>Coon Rapids 9400 Evergreen Blvd Coon Rapids, MN 55433 651.236.6080</p>	<p>Sauk Centre 805 Shamrock Ln Sauk Centre, MN 56378 320.352.8540</p>	<p>Madison 6025 Femrite Dr, Unit #1 Madison, WI 53718 608.224.0133</p>	
<p>Mankato 2401 9th Ave Mankato, MN 56001 507.550.3800</p>	<p>South St. Paul 425 Concord St South South St. Paul, MN 55075 651.646.7833</p>	<p>Superior 4501 Tower Ave Superior, WI 54880 715.395.5350</p>	
<p>Northfield 1720 Cannon Rd Northfield, MN 55057 507.645.1657</p>	<p>Winona 6830 Martina Rd Minnesota City, MN 55959 507.452.4400</p>		



DID YOU KNOW?

You can text your local Rihm Kenworth dealership location's phone number to place a parts order. We even accept texted images of any parts you need!

DID YOU KNOW?

The trailer that has been used for years as a mobile museum to showcase Kenworth's history since it first debuted in the 75th anniversary celebration of Kenworth, has been restored and is the same trailer that will now be making its way across North America to celebrate Kenworth's 100th anniversary!

